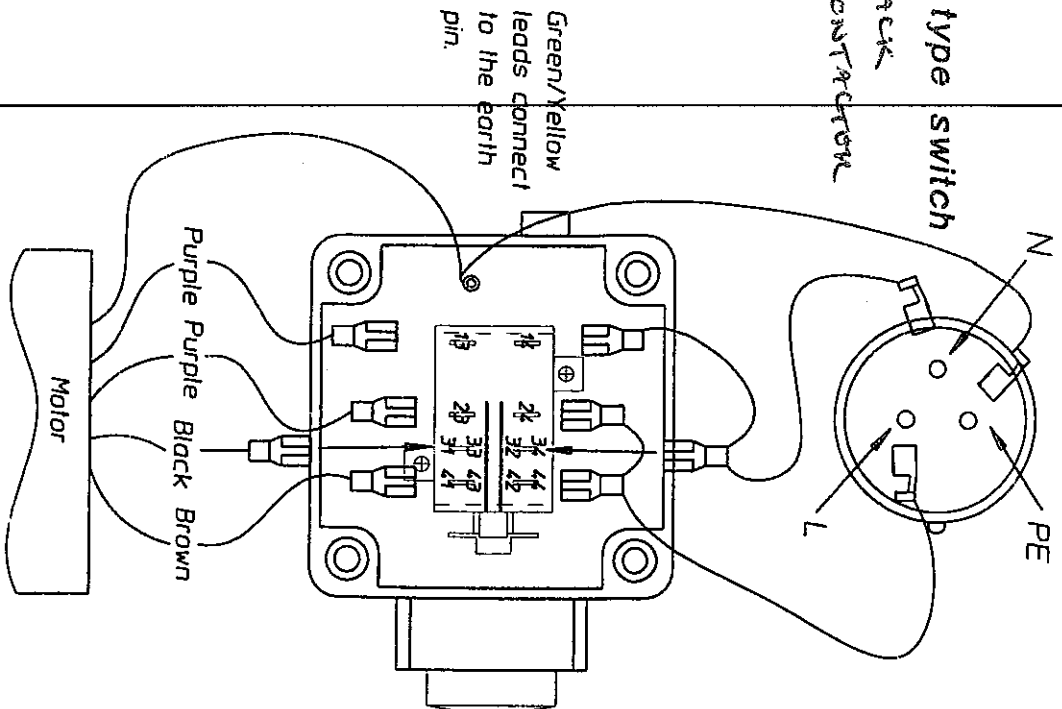


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 ALL DIMENSIONS ARE IN MILLIMETRES DO NOT SCALE THIRD ANGLE PROJECTION

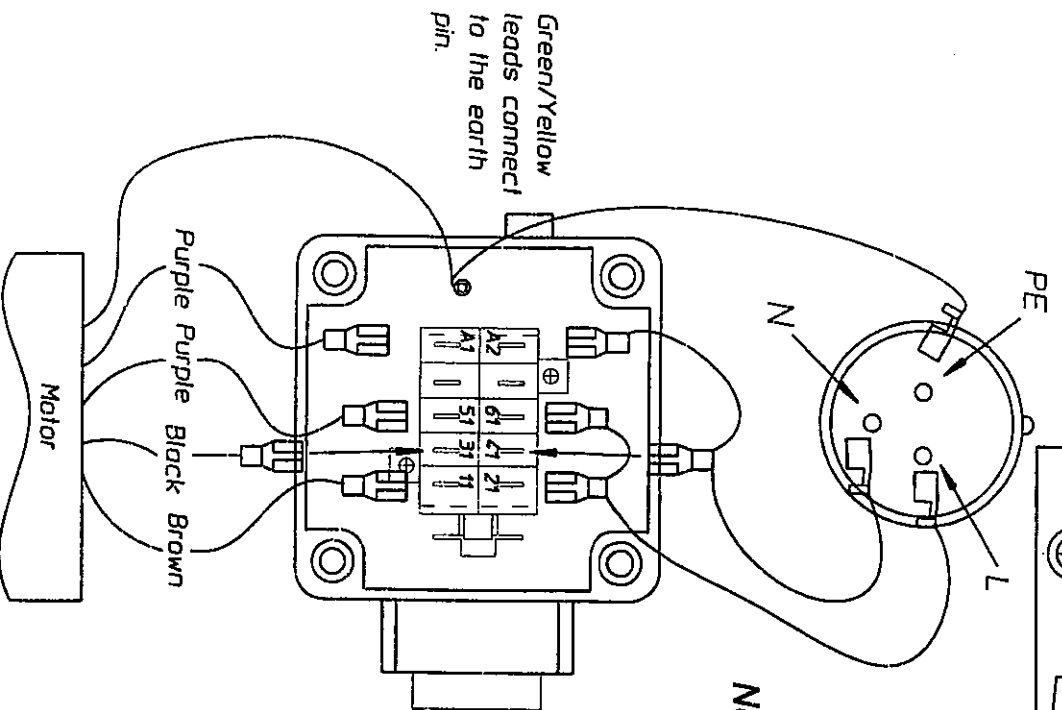
A4

MS63.

Old type switch
Back
CONTRACTOR



New type switch
3 Pole
CONTRACTOR.



BELLE ENGINEERING LTD. SHEEN, BUXTON, DERBYSHIRE. SK17 0EU

5			
4			
3			
2			
1			
ECN No.		DESCRIPTION	DATE DRN

MACHINING:	
LINEAR DIMS & HOLE CENTRES	+0.5mm ANGLES -0.5°
HOLES UP TO 8mm	-0.016 HOLES OVER 8mm -0.0 +2% OF DIA.
FABRICATION DETAILS:	
0-500mm	+1mm 500-2000mm +1.5mm OVER 2000mm +3mm ANGLES +1°
FABRICATION ASSEMBLIES:	
0-1000mm	+1.5mm 1000-2000mm +3mm OVER 2000mm +6mm ANGLES +1°
SURFACE TEXTURE VALUES IN MICROMETRES	
Drig. No.	A10264-0
ECN No.	E-----
Desc.	ASSEMBLY - 110V SWITCH
Drawn.	A. SIMPSON
Date.	24 Nov 97
Scale.	1:2
Weight.	0 Kg
Material.	

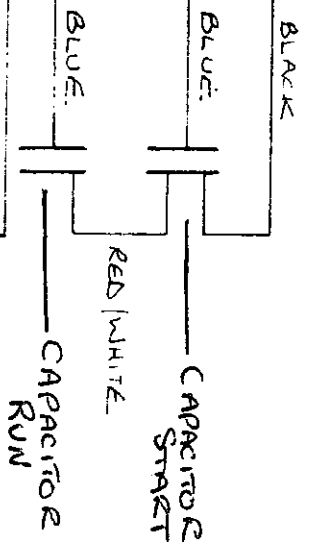
USE SUPPLIED

SK/MH036771

DRAWING No.	STK REF. No.	MATERIAL	SPECN
SK ³ /MH036771			

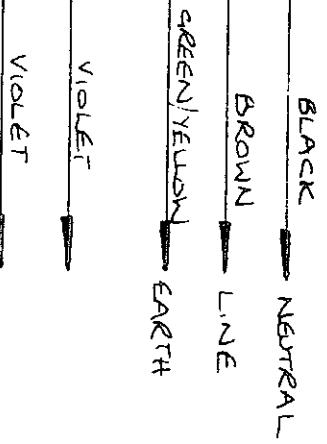
PROJECTION

BS 308



THE THERMAL PROTECTOR

CONNECTIONS SHOWN FOR FIXED ROTATION.



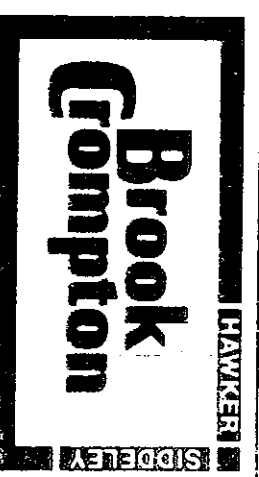
ALL DIMENSIONS

SCALE

110V MOTOR WIRING DIAGRAM

DRAWN	USED ON	DATE
CHECK'D	HR 50	
APP'D	SCHEMATIC DIAGRAM	
	CAPACITOR START & RUN	
	FIXED ROTATION	

GEOMETRIC TOLERANCE SYMBOLS	STRAIGHTNESS	ROUNDNESS	PROFILE OF A SURFACE	FLATNESS	CYLINDRICITY	PERPENDICULARITY	ANGULARITY	RUNOUT	POSITION	CONCENTRICITY	SYMMETRY				
GEOMETRIC TOLERANCE	1. PLACE DECIMALS 4.03	2. PLACE DECIMALS 1.01	ANGLES	SURFACE FINISH	MAO	MACHINE ALT OVER	MICROMETER 3.211 6.0 8.0 9.4 10.2	MICRO INCH 125 6.3 32 16 8	ROUGHNESS	RA1.6	RA3.2	RA6.3	RA12.5	RA25	RA50
STANDARD MACHINE FINISH															



Brook Crompton Parkinson Motors
Fractional Motor Division,
Wheatley Doncaster,
South Yorkshire DN2 4NB, England

DRG No SK³/MH036771

PRODUCT	MODEL	SUBJECT	CODE	REF:	BULLETIN DATE
MIXERS	110v	SEE BELOW	A	AAG/JS	20/01/92

CODE: A-IMPORTANT INFORMATION B-PRODUCT UPDATE C-GENERAL INFORMATION

SUBJECT: BELLE MIXER - 110v MOTOR/SWITCH BOX
SAFETY NOTICE
TO WIRE NEW STYLE BOX TO OLD TYPE MOTOR

A FOR
 MOTOR WITH 3 WIRES (BROWN/BLUE/EARTH)
 FROM THE MOTOR CONNECT AS FOLLOWS:-

- 1) BROWN WIRE CONNECTED TO TERMINAL 44/42
- 2) BLUE WIRE CONNECTED TO TERMINAL 34/32
- 3) FROM OLD SWITCH REMOVE THE LINK BETWEEN 13xa
- 4) ADD LINK BETWEEN TERMINAL 14 AND 24
- 5) CONNECT EARTH

B FOR
 MOTORS WITH 5 WIRES
 (BROWN/BLUE/EARTH/2 x PURPLE)
 FROM THE MOTOR CONNECT AS FOLLOWS:-

- 1) BROWN WIRE TO TERMINAL 44/42
- 2) BLUE WIRE TO TERMINAL 34/32
- 3) ONE PURPLE WIRE TO TERMINAL 14
- 4) ONE PURPLE WIRE TO TERMINAL 24
- 5) CONNECT EARTH

ENSURE ALL ELECTRICAL WORK IS CARRIED OUT BY A
 COMPETENT PERSON AND IN ACCORDANCE WITH THE
 ELECTRICITY AT WORK REGULATIONS 1989